

fig. 1 - **Correct**

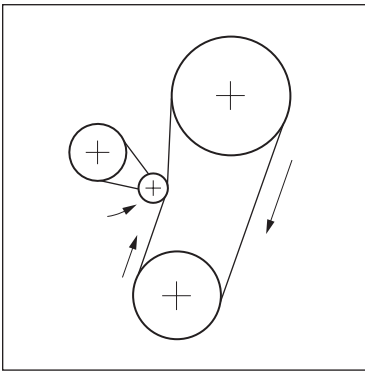


fig. 2 - **Incorrect**

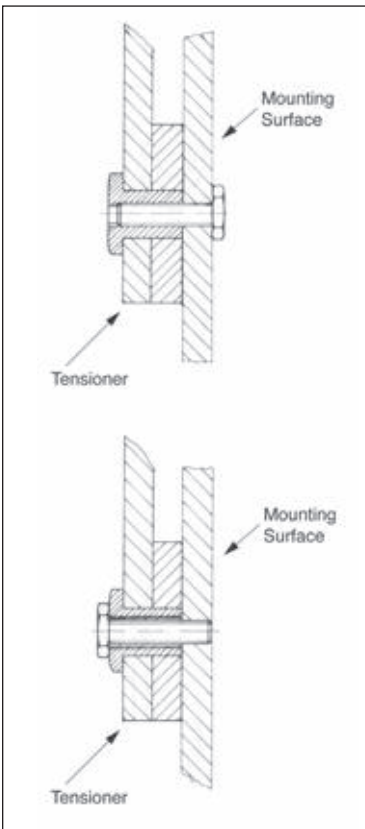


fig. 3 - **Mounting Surface Illustration**

Quality Transmission Components is the exclusive distributor of Zetasassi Belt and Chain Tensioners in the US, Canada and Mexico. These well-made tensioners will improve the operation of belt and chain drives by many hours by keeping the tension constant. This occurs because the tensioners create:

- 1) Automatic reduction in the belt or chain slack.
- 2) Reduction of noise and vibration.
- 3) Uniform and more efficient transmission of drive torque.
- 4) Decrease in sprocket, pulley, belt or chain wear.
- 5) Increased life of belts and chains.
- 6) Possibility to adjust the tension of the drive.

These units are easy to install and maintenance-free. The spring-loaded units, available in rotational and linear movement types, will automatically keep the tension constant, eliminating frequent manual adjustments which would interrupt the operation of the machinery.

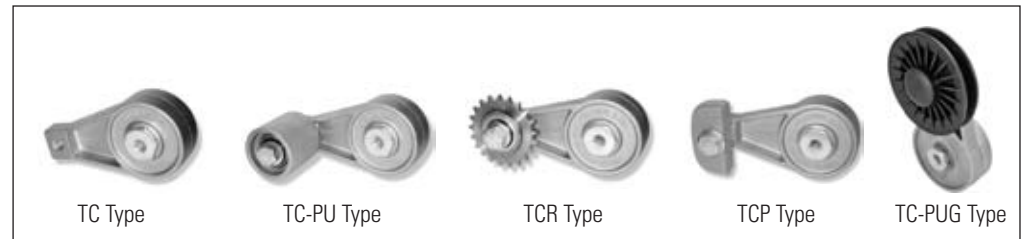
All tensioners should be installed on the slack side of belts and chains. For rotational movement units, please make sure to install the units, as shown in *fig. 1*.

It is also recommended, for both rotational and linear tensioners, that the tension force be applied from the outside of the belt or chain loop as to not reduce the wrap-around angles of the belt or chain over the pulleys or sprockets.

As shown in the pictorial index on page 6, several designs of tensioners are offered as arm only, arm with roller attached for belts, arm with sprocket attached for chains, arm with polyethylene sliding head for chains, or arm with V-belt pulley attached.

Further variations are offered, as well as replacement heads, as shown in the pictorial index on page 7.

Most chain tensioners are also offered with ASA or ISO single, double and triple chain heads. Availability of heads other than for single chain is given on each product page.



Type TC, TC-PU, TCR, TCP and TC-PUG (pages 3-5 thru 3-9)

- Levers in high-tensile light alloy (except the smallest size which is plastic).
- Idler rollers in zinc plated steel, aluminum or nylon.
- V-belt pulleys in nylon.
- Sprockets in steel or hardened steel.
- Pulleys, sprockets and rollers have double-seal permanently oiled ball bearings.
- Sliding head's orientation is adjustable, and it is made of low friction, wear-resistant polyethylene (dynamic friction coefficient of 0.06 on dry steel) with maximum operating temperature of 65°C (149°F).

These tensioners take up the chain or belt slack, and keep the tension constant without the operator making any adjustments over a range of approximately 45° (30° for the largest size).

- Can operate at temperatures above 100°C (212°F) (except TCP series).
- Uses special steel springs with an extreme high yield point and prestress, so as to maintain the pressure as constant as possible throughout the range.
- Can be assembled either from inside or outside of the machine (see *fig. 3*).



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Type RH, RH-PU, RHR RHP and RH-PUG (pages 3-10 thru 3-14)

- Levers in high-tensile light alloy.
- Idler rollers in zinc plated steel, aluminum or nylon.
- V-belt pulleys in nylon.
- Sprockets in steel or hardened steel.
- Pulleys, sprockets and idler rollers have double-seal permanently oiled ball bearings.
- Sliding head's orientation is adjustable, and it is made of low-friction, wear-resistant polyethylene (dynamic friction coefficient of 0.06 on dry steel) with maximum operating temperature of 65°C (149°F).

These lightweight tensioners take up the chain or belt slack, and keep the tension constant without the operator making any adjustments over a range of approximately 30° of motion.

In a typical application, the following benefits were achieved*:

- 23% increase of chain life.
- 7% reduction of vibration.
- 12% reduction of noise.
- Reduction in chain slackening.
- Elimination of the need for maintenance.

* The actual values will vary depending on the operating environment, type of lubricant, the conditions of the machine and the performance capabilities of the drive.



The ET, ET-PU, ETR and ET-PUG consist of die-cast alloy bases and mounting heads on which rollers or sprockets are attached via spring-loaded steel sliding arms. These units are also available with an integral "End-of-stroke" sensing switch which is not retrofittable and must be ordered at the time of initial purchase. (The availability is detailed on each product page).

The ET series are especially suitable for high-temperature operations over 100°C (212°F), since they are 100% metal.



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The Orient1 series tensioners are not spring-loaded. They have the feature of being able to swivel in any direction, both before and after installation. The teeth built into the two mating parts allow the arm to be positioned every 15° throughout the entire 360° revolution relative to the base. At each of these 15° positions, two of the eight holes in the arm align with the threaded holes in the base, so that the screws supplied with the unit can fasten the arm at the desired position. While these units lack the convenience of automatic tension adjustment, their simplicity and versatility in orienting and positioning offer an advantage in certain applications. Pages **3-19** thru **3-23**.



The TO-05 consists of a plastic base and sliding head, spring-loaded for chain drives only. It is also available with metal components such as AISI 304 stainless steel, for use in the food industry.

The TO and TOT consist of die-cast alloy bases and polyethylene heads, spring-loaded for chain drives only. See each product page for head shape availability.

The NT is the evolution of TO type and presents the following advantages, keeping the same operation:

- Closed bottom, which minimizes dust and fluid infiltration inside the tensioner.
- Plastic bushes, for a lower sliding friction, which also reduces dust and fluid infiltration.
- Lower cost.

Pages **3-24** thru **3-24**.

Quality Transmission Components 



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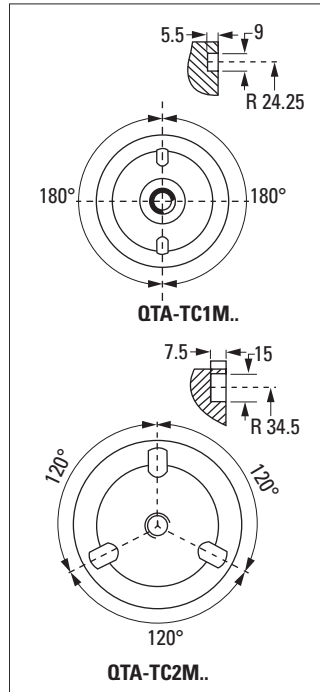
TC Type Tensioner Arms

Spring-Loaded • Automatically keeps the tension constant

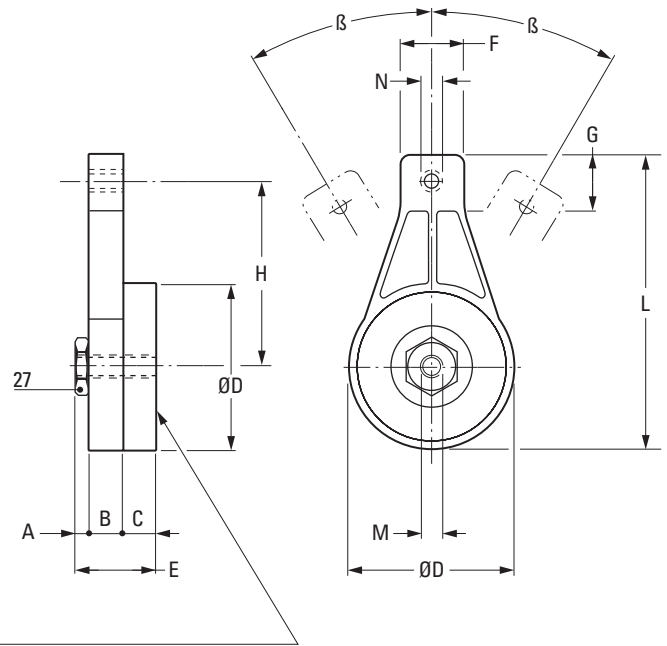


MATERIAL:

Arm –
 QTA-TC0... – Acetal
 QTA-TC1... & QTA-TC2... –
 High-Tensile Die-Cast Aluminum Alloy



ANTIROTATION HOLES



All dimensions are in mm unless otherwise noted.

Catalog Number	Load (N)		A	B	C	ØD	E	F	G	H	L	M	N	β
	Min	Max												
QTA-TC0M08*	80	160	5	15	15	63.3	36	23	23	75.5	118	M10	M8	45°
QTA-TC0M10*													M10	
QTA-TC0M12*													M12	
QTA-TC1M10	120	240	5	15.3	15.3	69.5	36	29.5	25	86.5	133.5	M10	M10	45°
QTA-TC1M12													M12	
QTA-TC1M16													M16	
QTA-TC2M10	240	380	7	18	18	89.5	43	34	30	100	159	M12	M10	30°
QTA-TC2M12													M12	
QTA-TC2M16													M16	
QTA-TC2M20													M20	

*Acetal arm.

NOTE: Select N dimension to match the mounting bolt of the selected head (see pages 3-30 thru 3-34).



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For Belts – Roller with Bearing TC-PU Type Tensioners

Spring-Loaded • Automatically keeps the tension constant

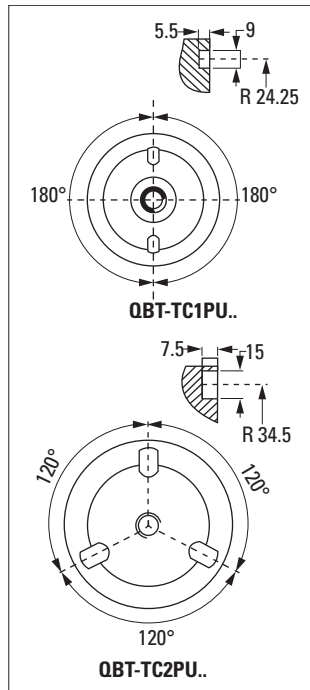


MATERIAL:

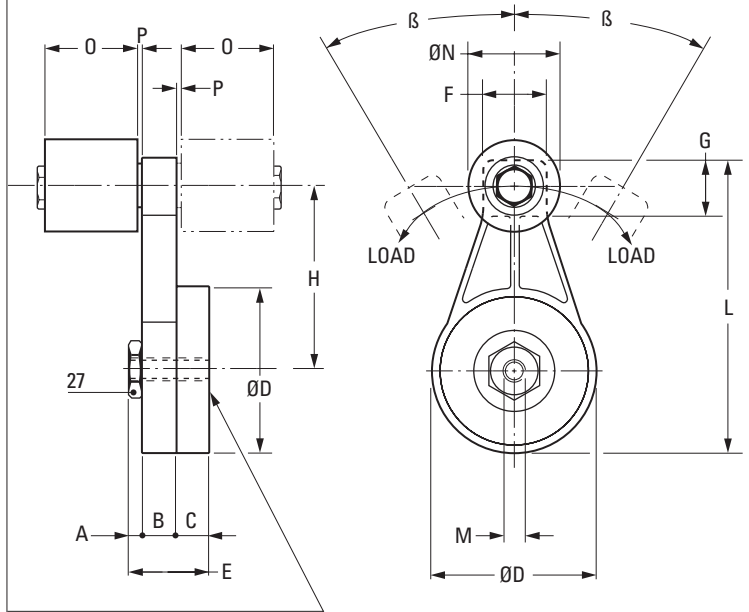
- Arm –
 QBT-TCOP... – Acetal
 QBT-TC1P... & QBT-TC2P... – High-Tensile Die-Cast Aluminum Alloy
 Roller – Material Code
A Aluminum
N Nylon
S Steel (Zinc Plated)

MAX. OPERATING TEMPERATURE:

100°C (212°F) – Aluminum and Steel Roller
 60°C (140°F) – Nylon Roller



ANTIROTATION HOLES



All dimensions are in mm unless otherwise noted.

Catalog Number	Load (N)		A	B	C	ØD	E	F	G	H	L	M	ØN	O	P	β
	Min	Max														
* QBT-TCOPU30X35 <input type="checkbox"/>																
** QBT-TCOPU40X45N <input type="checkbox"/>	80	160	5	15	15	63.3	36	23	23	75.5	118	M10	30	35	2.5	45°
* QBT-TCOPU50X50 <input type="checkbox"/>													50	50	2.5	
# QBT-TC1PU40X45N <input type="checkbox"/>	120	240	5	15.3	15.3	69.5	36	29.5	25	86.5	133.5	M10	40	45	6	45°
QBT-TC1PU50X50 <input type="checkbox"/>													50	50	2.5	
QBT-TC2PU50X50 <input type="checkbox"/>	240	380	7	18	18	89.5	43	34	30	100	159	M12	50	50	2.5	30°
QBT-TC2PU60X60 <input type="checkbox"/>													60	60	2.5	

* Acetal arm.

Nylon roller only.

NOTES: 1. Orientation of roller is supplied as shown. End user can reposition if necessary.

2. Fill in the box with desired roller material code to complete part number.

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For 3/8" to 1" Pitch Roller Chains
TCR Type Tensioners



Sprocket with Ball Bearing – Spring-Loaded • Automatically keeps the tension constant

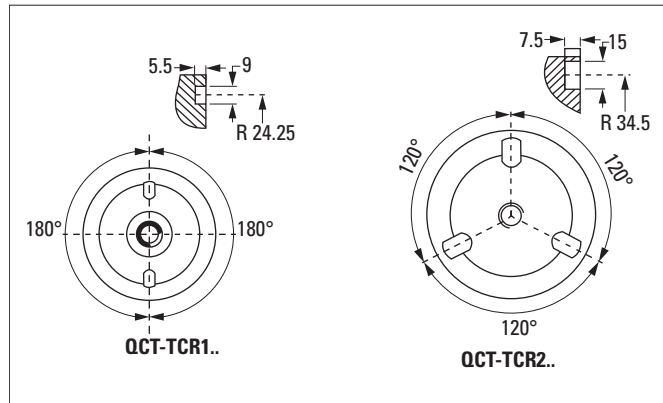
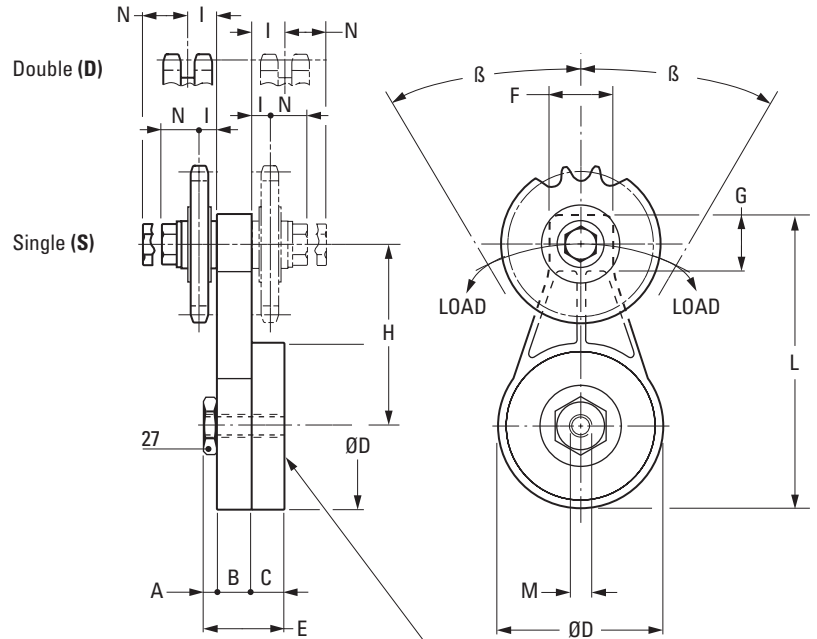


MATERIAL:

Arm –
 QCT-TCR0... – Acetal
 QCT-TCR1... & QCT-TCR2... –
 High-Tensile Die-Cast Aluminum Alloy
 Sprocket – Steel (Heat-Treated)

MAX. OPERATING TEMPERATURE:

100°C (212°F)



ANTIROTATION HOLES

All dimensions are in mm unless otherwise noted.

Catalog Number	Load (N)		Chain Pitch	Teeth	A	B	C	ØD	E	F	G	H	I	L	M	N	β
	Min	Max															
QCT-TCR003S*	80	160	3/8" x 7/32"	21	5	15	15	63.3	36	23	23	75.5	9.2	119	M10	19.7	45°
QCT-TCR103S	120	240	3/8" x 7/32"	21	5	15.3	15.3	69.5	36	29.5	25	86.5	9.2	133.5	M10	19.7	45°
QCT-TCR103D													11			18	
QCT-TCR104S	120	240	1/2" x 5/16"	16	5	15.3	15.3	69.5	36	29.5	25	86.5	9.2	133.5	M10	19.7	45°
QCT-TCR104D													12.5			16.5	
QCT-TCR105S	120	240	5/8" x 3/8"	17	5	15.3	15.3	69.5	36	29.5	25	86.5	9.2	133.5	M10	19.7	45°
QCT-TCR105D													15.2			17.7	
QCT-TCR205S	240	380	5/8" x 3/8"	17	7	18	18	89.5	43	34	30	100	9.2	159	M12	19.7	30°
QCT-TCR205D													15.2			17.7	
QCT-TCR206S	240	380	3/4" x 7/16"	15	7	18	18	89.5	43	34	30	100	9.2	159	M12	19.7	30°
QCT-TCR206D													17.6			19.2	
QCT-TCR208S	240	380	1" x 17 mm	12	7	18	18	89.5	43	34	30	100	8.9	159	M12	19.4	30°
QCT-TCR208D													26.6			34.6	

*Acetal arm.

NOTE: Orientation of sprocket is supplied as shown. End user can reposition if necessary.



Distribuye:

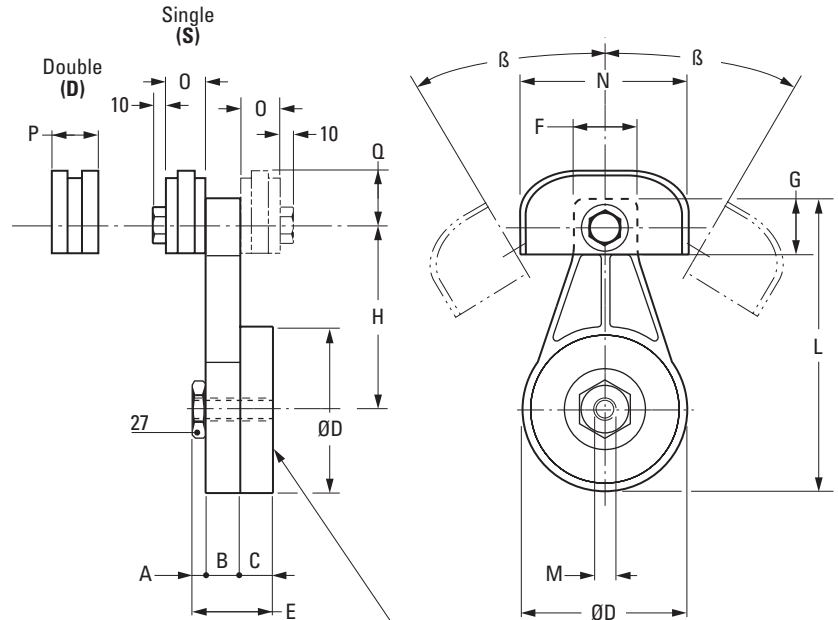
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BELT & CHAIN TENSIONERS
 TC
 RH
 ET
 Orient-1
 NT
 TO
 TA
 GA
 TF
 Heads
 Sprockets

For 3/8" to 1" Pitch Roller Chains
TCP Type Tensioners



Low Friction Polyethylene Head – Spring-Loaded • Automatically keeps the tension constant



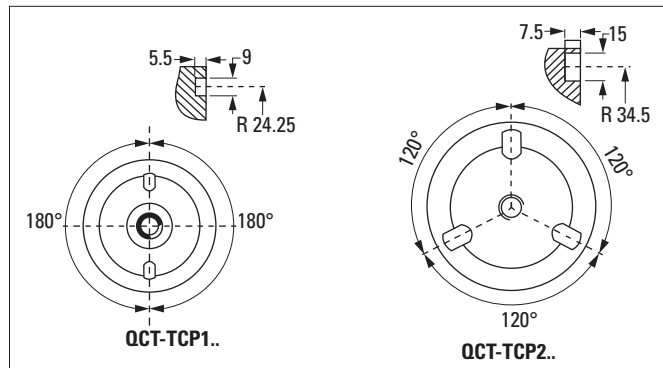
MATERIAL:

Arm – High-Tensile Die-Cast Aluminum Alloy (See*)

Head – Polyethylene (UHMW-PE)

MAX. OPERATING TEMPERATURE:

65°C (149°F)



ANTIROTATION HOLES

All dimensions are in mm unless otherwise noted.

Catalog Number	Chain Pitch	Load (N)		A	B	C	ØD	E	F	G	H	L	M	N	O	Q	P	β
		Min	Max															
QCT-TCP003S*#	3/8" x 7/32"	80	160	5	15	15	63.3	36	23	23	75.5	119	M10	70	20	23.5	20	45°
QCT-TCP103S	3/8" x 7/32"	120	240	5	15.3	15.3	69.5	36	29.5	25	86.5	133.5	M10	70	20	23.5	20	45°
QCT-TCP104S	1/2" x 5/16"	120	240	5	15.3	15.3	69.5	36	29.5	25	86.5	133.5	M10	70	20	23.5	20	45°
QCT-TCP104D	1/2" x 5/16"	120	240	5	15.3	15.3	69.5	36	29.5	25	86.5	133.5	M10	70	20	23.5	20	45°
QCT-TCP105S	5/8" x 3/8"	120	240	5	15.3	15.3	69.5	36	29.5	25	86.5	133.5	M10	90	22	29.5	25	45°
QCT-TCP105D	5/8" x 3/8"	120	240	5	15.3	15.3	69.5	36	29.5	25	86.5	133.5	M10	90	22	29.5	25	45°
QCT-TCP205S	5/8" x 3/8"	240	380	7	18	18	89.5	43	34	30	100	159	M12	90	22	29.5	25	30°
QCT-TCP205D	5/8" x 3/8"	240	380	7	18	18	89.5	43	34	30	100	159	M12	90	22	29.5	25	30°
QCT-TCP206S	3/4" x 7/16"	240	380	7	18	18	89.5	43	34	30	100	159	M12	90	22	29.5	30	30°
QCT-TCP206D	3/4" x 7/16"	240	380	7	18	18	89.5	43	34	30	100	159	M12	90	22	29.5	30	30°
QCT-TCP208S#	1" x 17 mm	240	380	7	18	18	89.5	43	34	30	100	159	M12	110	25	34.5	—	30°

*Acetal arm.

He ad for double chain is not available.

NOTE: Orientation of head is supplied as shown. End user can reposition if necessary.



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BELT & CHAIN TENSIONERS
 TC
 RH
 ET
 Orient-1
 NT
 TO
 TA
 GA
 TF
 Heads
 Sprockets

TC-PUG Type Tensioners



MATERIAL:

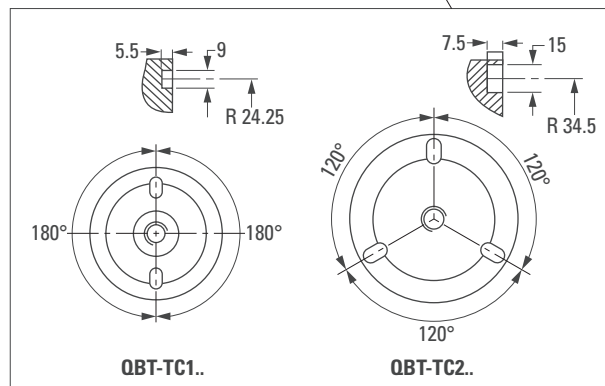
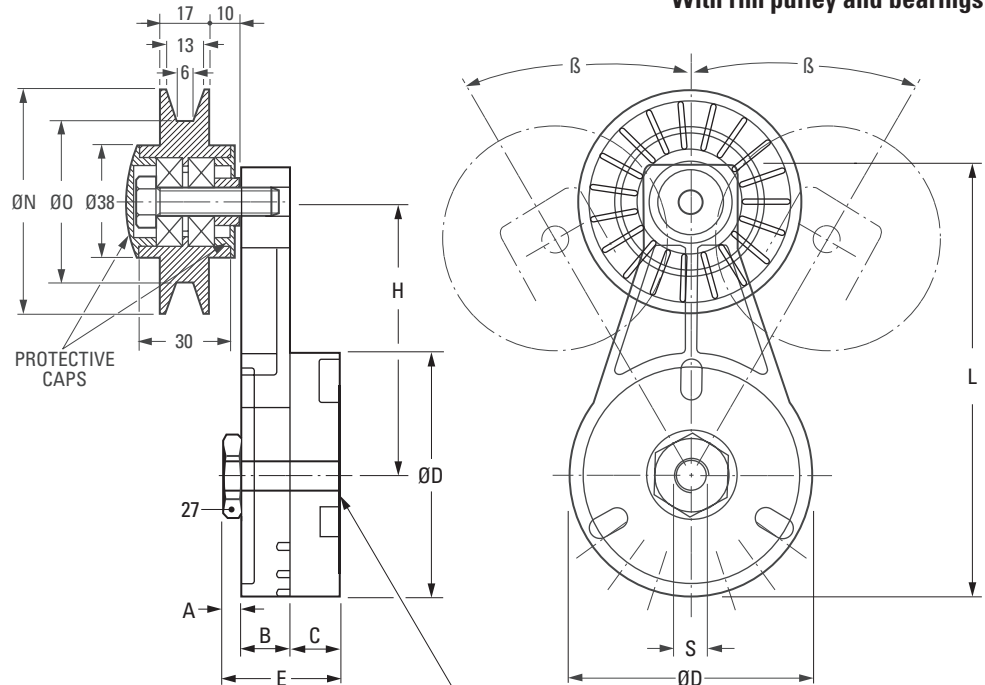
Arm – High-Tensile Die-Cast Aluminum Alloy

Pulley – Black, Polyamide-6

MAX. OPERATING TEMPERATURE:

100°C (212°F)

With rim pulley and bearings



ANTIROTATION HOLES

All dimensions are in mm unless otherwise noted.

Catalog Number	Load (N)		A	B	C	ØD	E	H	L	ØN	Ø0	S	β		
	Min	Max													
QBT-TC1PUG03	120	240	5	15.3	15.3	69.5	36	86.5	133.5	76.5	101.6	50	75	M10	45°
QBT-TC1PUG04															
QBT-TC2PUG03	240	380	7	18	18	89.5	43	100	159	76.5	101.6	50	75	M12	30°
QBT-TC2PUG04															
*QBT-TC5PUG03	80	160	5	15	15	63.3	36	75.5	118	76.5	101.6	50	75	M10	45°
*QBT-TC5PUG04															

*Plastic arm



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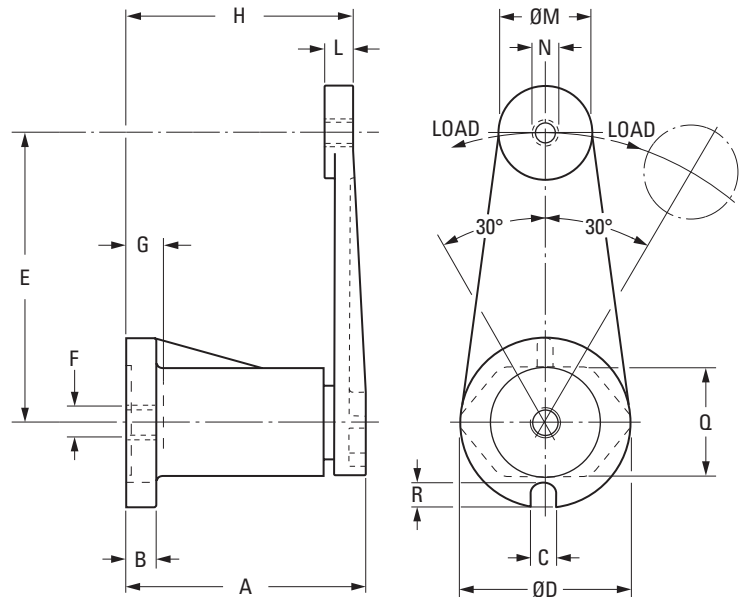
RH Type Tensioner Arms

Elastomer-Loaded • Automatically keeps the tension constant



MATERIAL:

Arm – High-Tensile Die-Cast Aluminum Alloy



All dimensions are in mm unless otherwise noted.

Catalog Number	Max Load (N)	A ±1	B	C	ØD	E	F	G	H ±1	L	ØM	N	Q	R
QTA-RH111M08 QTA-RH111M10 QTA-RH111M12	100	52.5	6	8	35	80	M6	8.5	47.5	8	22	M8 M10 M12	22	4
QTA-RH155M08 QTA-RH155M10 QTA-RH155M12	150	66	8	8.5	45	100	M8	10.5	61	8	28	M8 M10 M12	30	5
QTA-RH188M10 QTA-RH188M12	300	79	10	8.5	58	100	M10	13	75	10	32	M10 M12	37	7.5
QTA-RH277M10 QTA-RH277M12 QTA-RH277M16	900	110	15	10.5	78	130	M12	17	104	12	50	M10 M12 M16	53	9.5

NOTE: Select N dimension to match the mounting bolt of the selected head (See pages 3-30, 3-31 & 3-34 for available heads).

Quality Transmission Components



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BELT & CHAIN TENSIONERS
 TC
 RH
 ET
 Orient-1
 NT
 TO
 TA
 GA
 TF
 Heads
 Sprockets

For Belts – Roller with Ball Bearing
RH-PU Type Tensioners

Elastomer-Loaded • Automatically keeps the tension constant



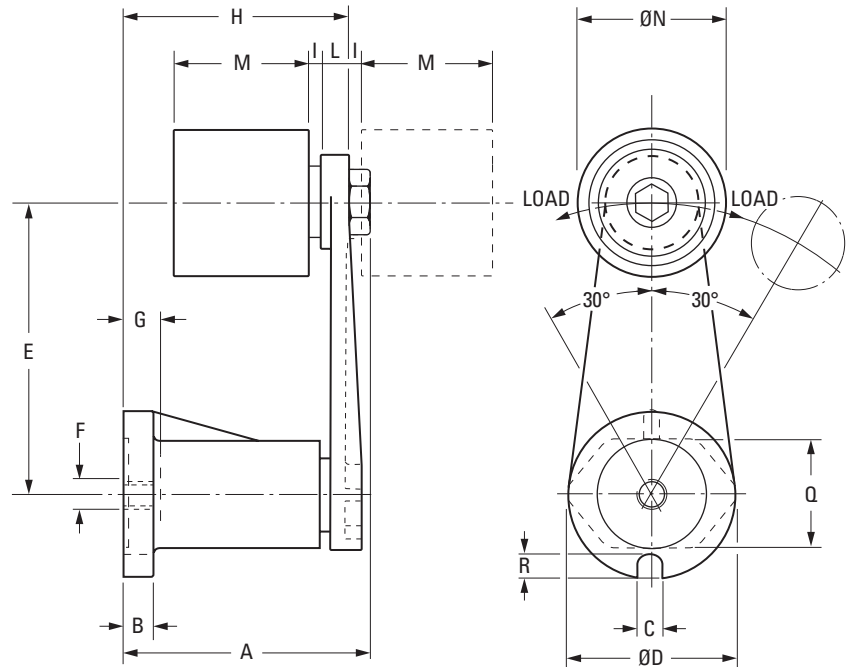
MATERIAL:

Arm – High-Tensile Die-Cast Aluminum Alloy
 Roller – Material Code

- A** Aluminum
- N** Nylon
- S** Steel (Zinc Plated)

MAX. OPERATING TEMPERATURE:

100°C (212°F) – Aluminum and Steel Rollers
 60°C (140°F) – Nylon Roller



All dimensions are in mm unless otherwise noted.

Catalog Number	Max Load (N)	A ±1	B	C	ØD	E	F	G	H ±1	I	L	M	ØN	Q	R
QBT-RHU11130X35 <input type="checkbox"/>	100	52.5	6	8	35	80	M6	8.5	47.5	2	8	35	30	22	4
QBT-RHU15530X35 <input type="checkbox"/>	150	66	8	8.5	45	100	M8	10.5	61	2.5	8	35	30	30	5
QBT-RHU15550X50 <input type="checkbox"/>												50	50		
QBT-RHU18850X50 <input type="checkbox"/>	300	79	10	8.5	58	100	M10	13	75	2.5	10	50	50	37	7.5
QBT-RHU18860X60 <input type="checkbox"/>												60	60		
QBT-RHU27760X60 <input type="checkbox"/>	900	110	15	10.5	78	130	M12	17	104	2.5	12	60	60	53	9.5
QBT-RHU27780X90 <input type="checkbox"/>												90	80		

- NOTES:**
- Orientation of roller is supplied as shown. End user can reposition if necessary.
 - Fill in the box with desired roller material code to complete part number.



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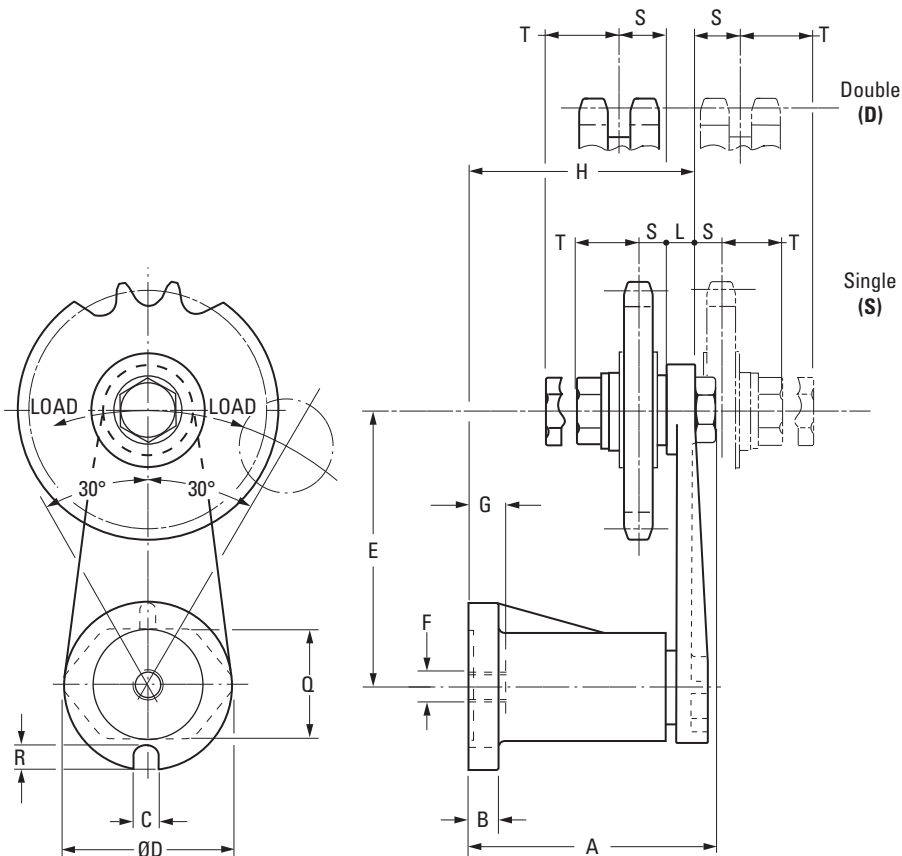
For 3/8" to 1" Pitch Roller Chains
RHR Type Tensioners



Sprocket with Ball Bearing – Elastomer-Loaded • Automatically keeps the tension constant



MATERIAL:
 Arm – High-Tensile Die-Cast Aluminum Alloy
 Sprocket – Steel (Heat-Treated)
MAX. OPERATING TEMPERATURE:
 100°C (212°F)



All dimensions are in mm unless otherwise noted.

Catalog Number	Chain Pitch	No. of Teeth	Max Load (N)	A ±1	B	C	ØD	E	F	G	H ±1	L	Q	R	S	T
QCT-RHR11103S	3/8" x 7/32"	21	100	52.5	6	8	35	80	M6	8.5	47.5	8	22	4	9.2	19.7
QCT-RHR11103D			150	66	8	8.5	45	100	M8	10.5	61	8	30	5	9.2	19.7
QCT-RHR15503S			11	18	11	18										
QCT-RHR15504S	1/2" x 5/16"	16	150	66	8	8.5	45	100	M8	10.5	61	8	30	5	9.2	19.7
QCT-RHR15504D			300	79	10	8.5	58	100	M10	13	75	10	37	7.5	9.2	19.7
QCT-RHR18804S			12.5	16.5	12.5	16.5										
QCT-RHR18804D																
QCT-RHR18805S	5/8" x 3/8"	17	300	79	10	8.5	58	100	M10	13	75	10	37	7.5	9.2	19.7
QCT-RHR18805D			15.2	17.7												
QCT-RHR27706S	3/4" x 7/16"	15	900	110	15	10.5	78	130	M12	17	104	12	53	9.5	9.2	19.7
QCT-RHR27706D			17.6	19.2												
QCT-RHR27708S	1" x 17 mm	12	900	110	15	10.5	78	130	M12	17	104	12	53	9.5	8.9	19.4
QCT-RHR27708D			26.6	34.6												

NOTE: Orientation of sprocket is supplied as shown. End user can reposition if necessary.

Quality Transmission Components



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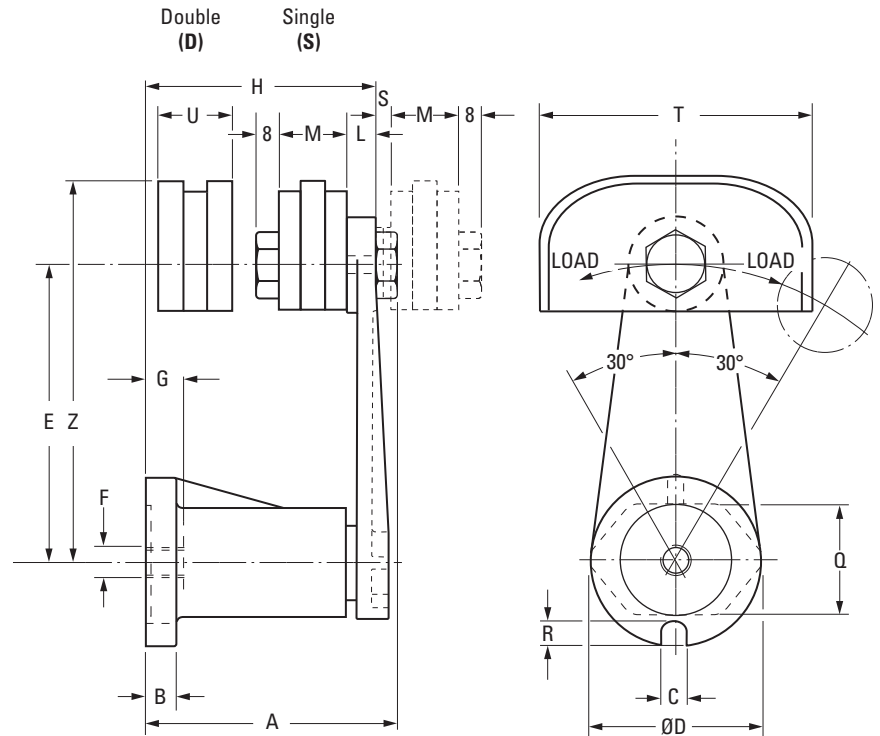


MATERIAL:

Arm – High-Tensile Die-Cast Aluminum Alloy
 Head – Polyethylene (UHMW-PE)

MAX. OPERATING TEMPERATURE:

65°C (149°F)



All dimensions are in mm unless otherwise noted.

Catalog Number	Chain Pitch	Max Load (N)	A ±1	B	C	ØD	E	F	G	H ±1	L	M	Q	R	S	T	U	Z
QCT-RHP11103S QCT-RHP11103D	3/8" x 7/32"	100	52.5	6	8	35	80	M6	8.5	47.5	8	20	22	4	4	70	–	103.5
QCT-RHP15503S QCT-RHP15503D	3/8" x 7/32"	150	66	8	8.5	45	100	M8	10.5	61	8	20	30	5	4	70	–	123.5
QCT-RHP15504S QCT-RHP15504D	1/2" x 5/16"	150	66	8	8.5	45	100	M8	10.5	61	8	20	30	5	4	70	–	123.5
QCT-RHP18804S QCT-RHP18804D	1/2" x 5/16"	300	79	10	8.5	58	100	M10	13	75	10	20	37	7.5	4	70	–	123.5
QCT-RHP18805S QCT-RHP18805D	5/8" x 3/8"	300	79	10	8.5	58	100	M10	13	75	10	22	37	7.5	5	90	–	129.5
QCT-RHP27706S QCT-RHP27706D	3/4" x 7/16	900	110	15	10.5	78	130	M12	17	104	12	22	53	9.5	5	90	–	159.5
QCT-RHP27708S*	1" x 17 mm											25				110	–	164.5

*Head for double chain is not available.

NOTE: Orientation of head is supplied as shown. End user can reposition if necessary.



Quality Transmission Components



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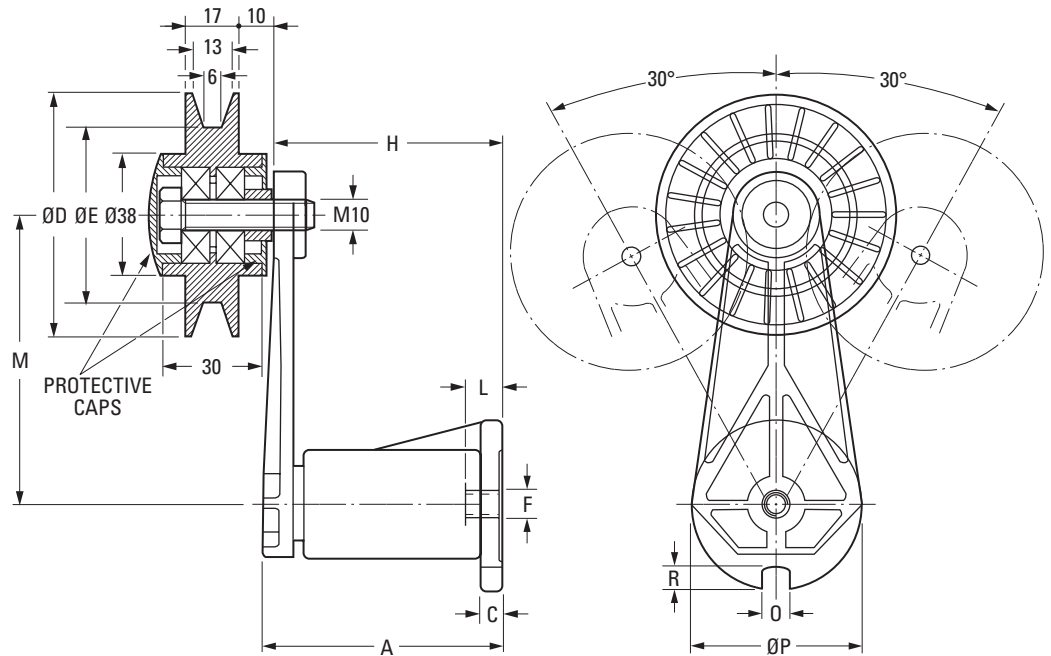


MATERIAL:

Arm – High-Tensile Die-Cast Aluminum Alloy
 Pulley – Black, Polyamide-6

MAX. OPERATING TEMPERATURE:

100°C (212°F)



All dimensions are in mm unless otherwise noted.

Catalog Number	Load (N)	A ±1	C	ØD	ØE	F	H ±1	ØP	L	M	O	R
QBT-RH111PUG03	100	52.5	6	76.5	50	M6	47.5	35	8.5	80	8	4
QBT-RH111PUG04				101.6	75			45				
QBT-RH155PUG03	150	66	8	76.5	50	M8	61	58	10.5	100	8.5	5
QBT-RH155PUG04				101.6	75			78				
QBT-RH188PUG03	300	79	10	76.5	50	M10	75	35	13	100	8.5	7.5
QBT-RH188PUG04				101.6	75			45				
QBT-RH277PUG03	900	110	15	76.5	50	M12	104	58	17	130	10.5	9.5
QBT-RH277PUG04				101.6	75			78				

Quality Transmission Components



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